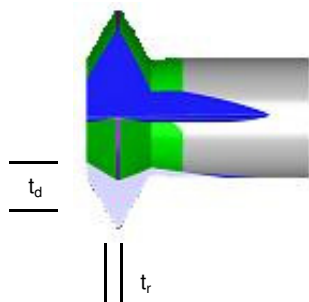
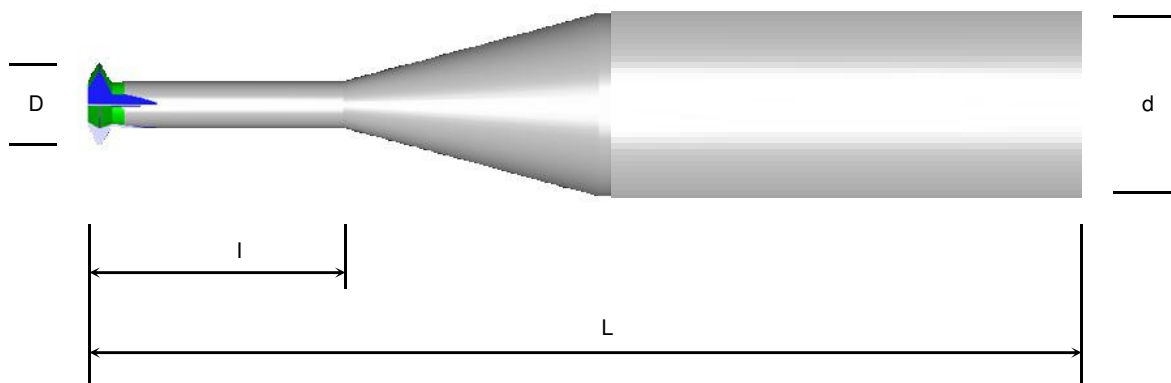


SOLID CARBIDE MICRO WHIRL THREAD CUTTER
VHM - MIKRO GEWINDEWIRBELFRÄSER
MICRO ROSCA INTERNA TIPO WHIRLING DE CARBURO SÓLIDO
FERRAMENTA DE ROSCA INTERNA POR TURBILHONAMENTO EM METAL DURO
FRAISE ÀFILETER EN CARBURE



<i>Available Upon Request</i>			
THREAD	FLUTES	d	PART NUMBER
M0.5	2	3	98M05.2FA1
M0.6	2	3	98M06.2FA1
M0.7	2	3	98M07.2FA1
M0.8	2	3	98M08.2FA1
M0.9	2	3	98M09.2FA1

D	l	THREAD	FLUTES	L	d	t _d	t _r	PART NUMBER
0,65	5	M1.0 x 0.25	2	38,1	3	0,203	0,032	98M10-0250.2FA1
0,75	5	M1.1 x 0.25	2	38,1	3	0,203	0,032	98M11-0250.2FA1
0,85	5	M1.2 x 0.25	2	38,1	3	0,203	0,032	98M12-0250.2FA1
1,00	5	M1.4 x 0.30	2	38,1	3	0,234	0,032	98M14-0300.2FA1
1,15	7	M1.6 x 0.35	3	38,1	3	0,250	0,032	98M16-0350.3FA1
1,15	7	M1.6 x 0.35	4	38,1	3	0,250	0,032	98M16-0350.4FA1
1,35	7	M1.8 x 0.35	3	38,1	3	0,265	0,032	98M18-0350.3FA1
1,35	7	M1.8 x 0.35	4	38,1	3	0,265	0,032	98M18-0350.4FA1
1,50	7	M2.0 x 0.40	4	38,1	3	0,296	0,032	98M20-0400.4FA1
1,95	7	M2.5 x 0.45	4	38,1	3	0,326	0,032	98M25-0450.4FA1
2,40	7	M3.0 x 0.50	4	38,1	3	0,357	0,032	98M30-0500.4FA1
2,80	7	M3.5 x 0.60	4	38,1	3	0,418	0,032	98M35-0600.4FA1
2,90	7	M4.0 x 0.70	4	38,1	3	0,480	0,032	98M40-0700.4FA1
2,90	7	M5.0 x 0.80	4	38,1	3	0,541	0,032	98M50-0800.4FA1
2,90	7	M6.0 x 1.00	4	38,1	3	0,664	0,032	98M60-1000.4FA1



REV 10/2008

<i>Custom Requests</i>	
M Size	
Flutes	
l	
L	
d	

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Metric Dimension